



4-Way Ceiling Heat Pump System	
Indoor Model: SAK-18-CT1/220V	Outdoor Model: SAK-18-CT2/220V
Location:	Approval:
Engineer:	Date:
Submitted to:	Construction:
Submitted by:	Unit #:
Reference:	Drawing #:



INDOOR SPECIFICATION	
Indoor Air Flow (Turbo/H/M/L/Si) (CFM)	447.3 / 388.5 / 317.8 / 194.2 / 147.2
Indoor Noise Level (Turbo/H/M/L/Si) (dBA)	48/44.0/41.0/28.5/24.5
Dimension (W×D×H)	inch
	mm
Package (W×D×H)	inch
	mm
Net/Gross Weight	lbs
	kg

OUTDOOR SPECIFICATION	
Compressor Type	ROTARY
Compressor Model	KSN140D58UFZ
Refrigerant	R454B
Refrigerant Oil Charge(mL)	440
Refrigerant Oil	VG74
Outdoor Air Flow (Max) (CFM)	1765.8
Outdoor Noise Level (dBA)	57.5
Dimension (W×D×H)	inch
	mm
Package (W×D×H)	inch
	mm
Net/Gross Weight	lbs
	kg

EFFICIENCY			
Cooling		Heating	
SEER2	20.7	HSPF2-4	11.4
EER2	12.5	COP	3.36

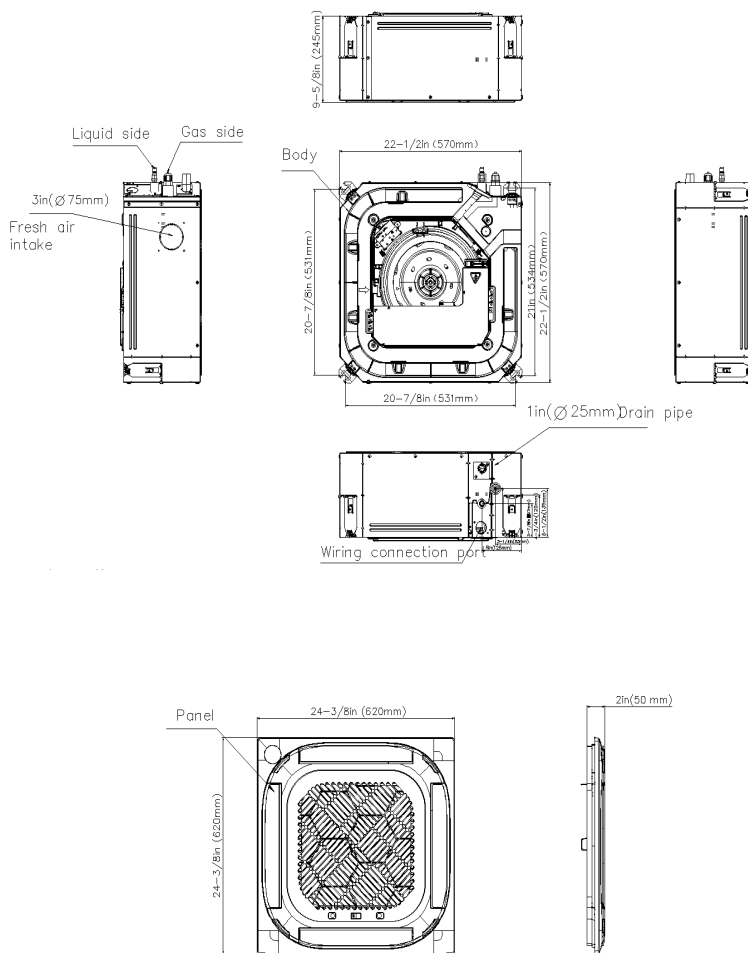
PERFORMANCE of Cooling	
Cooling (Btu/hr)	
Rated Capacity	16800
Min/Max Capacity	5300~17800
Moisture Removal(L/h)	2.05
Standard Operating Range(°F/°C)	-13~122(-25~50)
Conditions:	Indoor: 80°F DB/67°F WB Outdoor: 95°F DB/75°F WB

PERFORMANCE of Heating	
Heating (Btu/hr)	
1. @ 47°F Rated	18000
1. @ 47°F Min/Max Capacity	7100~21500
2. @ 17°F Rated	13900
3. @ 5°F Rated: Capacity / COP	12800/2.20
3. @ 5°F Max: Capacity	12800
Standard Operating Range(°F/°C)	-13~75(-25~24)
1. Conditions:	Indoor: 70°F DB/60°F WB Outdoor: 47°F DB/43°F WB
2. Conditions:	Indoor: 70°F DB/60°F WB Outdoor: 17°F DB/15°F WB
3. Conditions	Indoor: 70°F DB/60°F WB Outdoor: 5°F DB/5°F WB

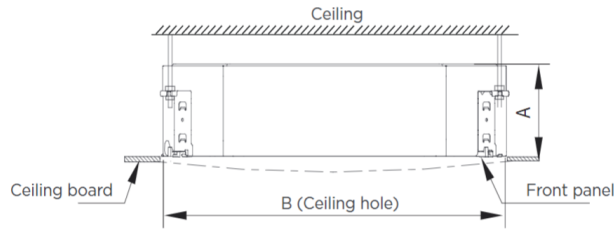
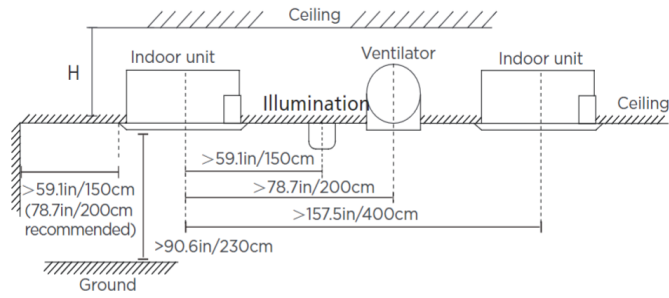
ELECTRICAL	
Power Supply	208/230V,60Hz,1Ph
System MCA	18.00
Connection Wiring	14#x4
System MOC	20
Compressor RLA	10.0
Outdoor Fan Motor RLA	0.9
Outdoor Fan Motor W	80
Indoor Fan Motor RLA	1.0
Indoor Fan Motor W	45
System Power Input @ Cooling (W)	1344(490 ~ 1620)
System Power Input @ Heating (W)	1570(395 ~ 1930)
MCA: Min. circuit amps (A)	MOC: Max. over current protection (A)
RLA: Rated load amps (A)	W: Fan motor rated output (W)

PIPING	
Throttle type(Indoor)	N/A
Throttle type(Outdoor)	EXV+Throttle valve
Liquid Size	6.35mm(1/4in)
Gas Size	12.7mm(1/2in)
Max. Piping Length(ft/m)	98.40(30)
Max. Height Difference(ft/m)	65.60(20)
Max. Pre-charged Length(ft/m)	24.6(7.5)
Refrigerant Pre-charged Amount(oz/kg)	47.97(1.36)
Additional Charge of Refrigerant((oz/ft)/(g/m))	0.16(15)
Connection Method	Flared

Indoor Unit Dimension



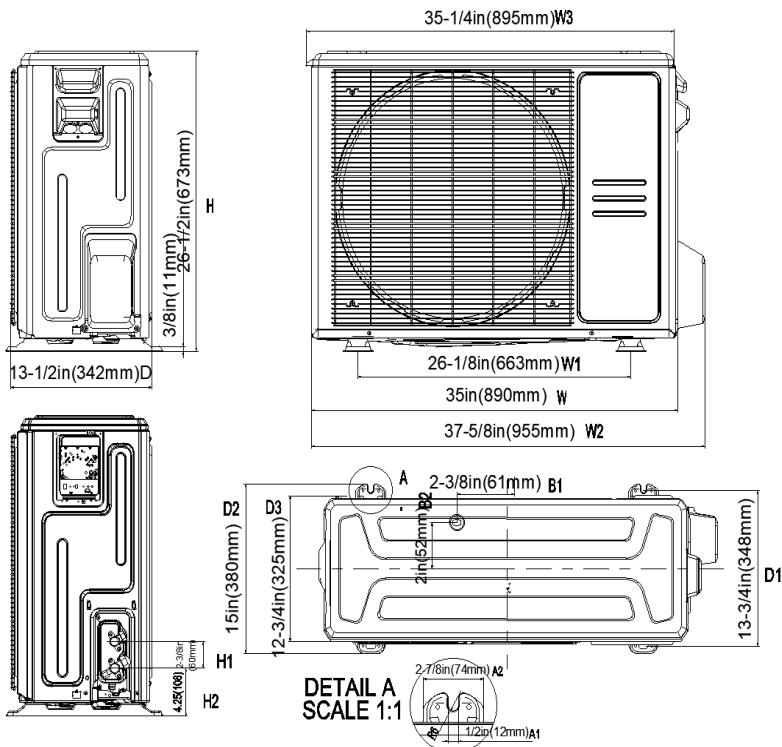
### Installation Instruction



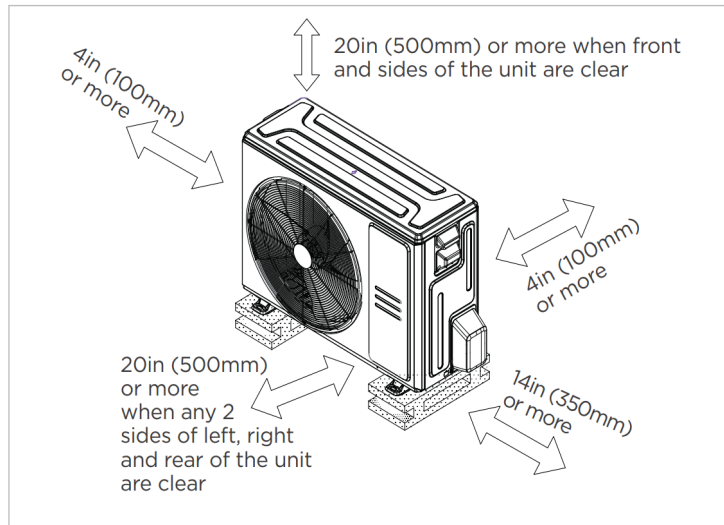
Distance from ceiling relative to height of indoor unit

MODEL	Length of A	Length of H	Length of B
9K/12K/18K	9.6in (245mm)	>10.8in (275mm)	23.6in (600mm)
24K	8.03in (205mm)	9.06in (230mm)	
36K	9.65in (245mm)	10.7in (271mm)	35.4in (900mm)
48K	11.3in (287mm)	12.3in (313mm)	

### Outdoor Unit Dimension



#### Installation Instruction



- Meets all spatial requirements shown in Installation Clearance Requirements above.

#### FEATURES

- 360° Air Flow
- Remote on-off and alarm ports
- Refrigerant leakage detection sensor(Optional)
- Humidity sensor
- Built-in pump
- 1~100% fan speed setting
- WiFi capability: through WiFi dongle or wired controller with built-in WiFi
- OTA(by using WiFi dongle)
- 2-pin connector(HA/HB) for programmable wired controller
- Multiple control options available:
  - Two way communication wired controller:120N(X6)
  - Two way communication wired controller with built-in WiFi:120N(X6W)
  - Infrared wired controller: 120L
  - Wireless remote controller
  - Third-Party 24V Thermostat\*

\*24V interface is required.